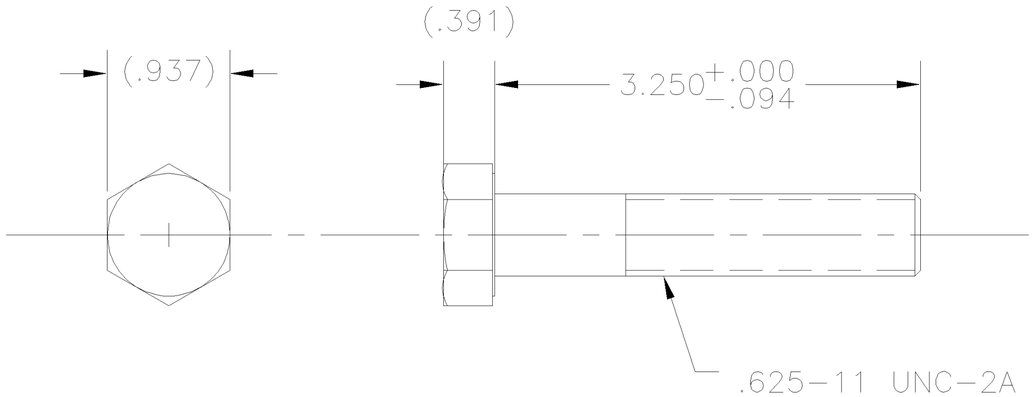
SHEET	1	REVISION HISTORY				
REVISION	A	ZONE	REV	DESCRIPTION	DATE	APPROVED
		–	–	INITIAL RELEASE, ECP ND0191	09/25/07	CEP
		C–2	A	NOR ND0195.1	03/18/08	CEP

NOTES:
1. DIMENSIONING AND TOLERANCING IN ACCORDANCE WITH ANSI Y14.5M–1982.

2. SCREW SHALL MEET THE REQUIREMENTS OF FF–S–85, TYPE II, STYLE 10p, STAINLESS STEEL, GRADE 316SH. PASSIVATE IAW ASTM A–380.

3. IDENTIFY "53711–8199955 IN ACCORDANCE WITH MIL–STD–130. BAG OR TAG. DO NOT MARK ON PART.

CAD MAINTAINED.
CHANGES SHALL BE INCORPORATED BY THE ISEA, NSWC/PHD LOUISVILLE DET CODE G42.



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		DRAWN	MCP	
		CHECKED	SLC	
6780856	MK 53 DLS	PRODUCTION REV	CEP	
6298293	MK 36, 53 DLS	ENGINEER	MCP	
3193410	MK 36, 53 DLS	PROGRAM ENG.		
3193159	MK 36, 53 DLS			
NEXT ASSY	USED ON			
APPLICATION				

INTERPRET DRAWING IN ACCORDANCE WITH ASME Y14.100

NSWC/PHD DET LOUISVILLE
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES
ANGLES ±2°
2 PLACE DECIMAL ±.03
3 PLACE DECIMAL ±.015
PART SHALL BE FREE OF BURRS
BROKEN EDGES .025 MAX
FILLETS .040 MAX
SURFACE ROUGHNESS 250
CAGE CODE 08KE6

APPROVED FOR NSSC

J.R. SCHMIDT 09/25/07

DEPARTMENT OF THE NAVY
NAVAL SEA SYSTEMS COMMAND
WASHINGTON, D.C. 20362

TITLE
SCREW, HEXAGON, 316SH

SIZE	CAGE CODE	DWG NO	REV
B	53711	8199955	A

SCALE 1:1 | SHEET 1 OF 1

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8199955, 53711, , A, 0001, 0001